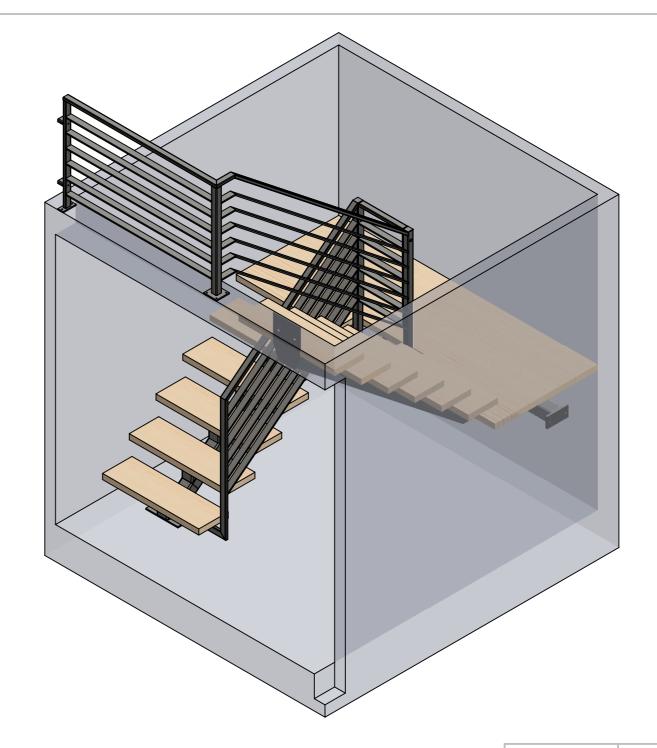
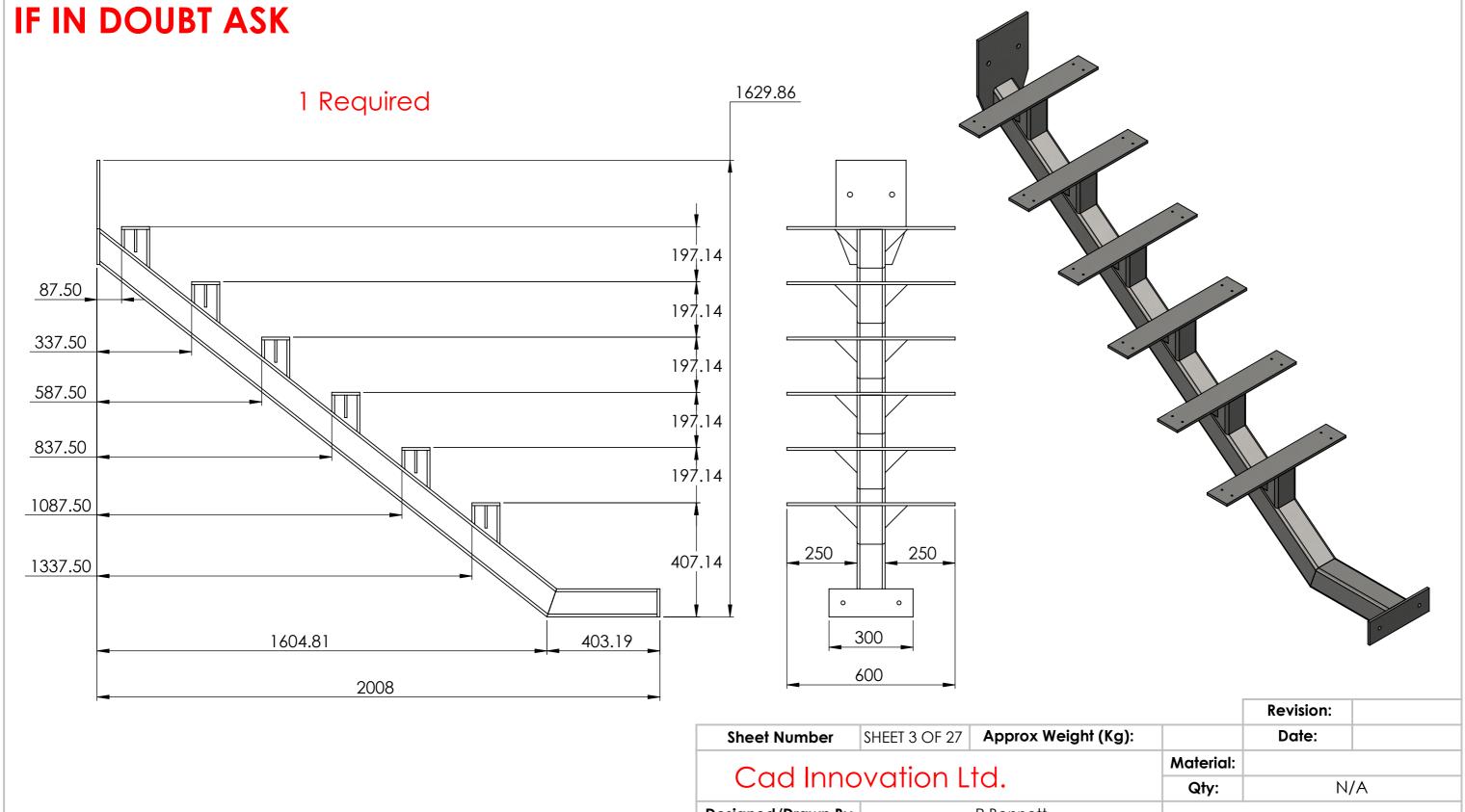


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Top Spine Assembly		1
2	Landing Spine Assembly		1
3	Bottom Spine Assembly		1
4	Top Stair Tread		1
5	Standard Stair Tread		10
6	Landing Tread		1
7	Upper Flight Handrail		1
8	Landing Handrail		1
9	Lower Flight Handrail		1
10	3mm Spine Packer		4



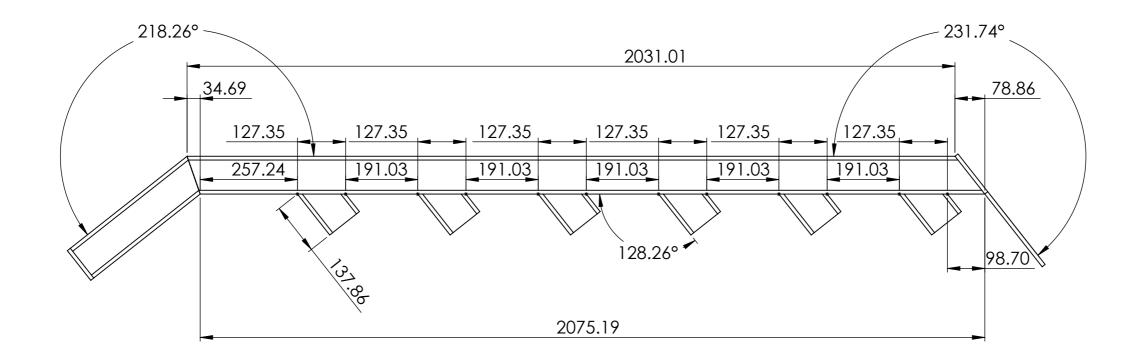
Top Spine Assembly	I						Revision:	
Landing Spine Assembly	1		Sheet Number	SHEET 2 OF 27	Approx Weight (Kg):		Date:	
Bottom Spine	1		Cad Innovation Ltd.					
Assembly	'						N/	'A
Top Stair Tread	1		Designed/Drawn By		R Bennett			
Standard Stair Tread	10		Date Drawn	20 Se	eptember 2022			
Landing Tread	1		Finish		N/A			
Upper Flight Handrail	1		Customer	De	avid Morgan			
Landing Handrail	1		Project	Sta	ir Set (23-8-22)	CAD	Innovat	ion Ltd
Lower Flight Handrail	1		Drawing		Stair Set		y Developing for the Eng	
3mm Spine Packer	4		Part Configuration		Default	D.g.tti.,	, beveloping for the dis	nacorea morra
All rights retained. Drawing, design and contents not to b	e used, tra	nsmitted c	or manufactured from	without written	permission from Cad Inno	ovation Ltd.		



ı				
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1	Top Spine		1
		Standard Tread Mount Plate		6
	3	Stair Tread Gusset		12

Cad Innovation Ltd.				
Caainno	valion Lia.			
Designed/Drawn By	R Bennett			
Date Drawn	20 September 2022			
Finish	N/A			
Customer	David Morgan			
Project	Stair Set (23-8-22)	$\ \ $		
Drawing	Top Spine Assembly			
Part Configuration	Default			

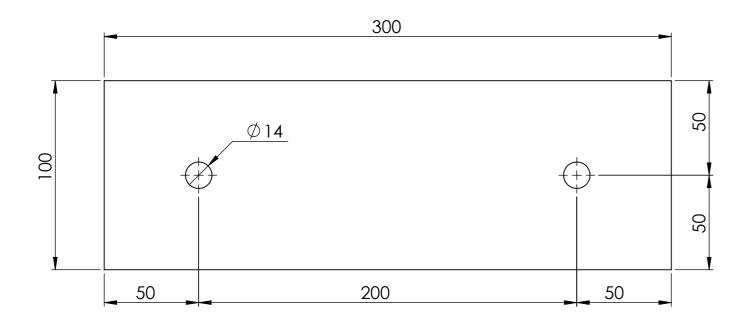




1 Required

ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	1	SHS100x100x5	2109.87
2	1	SHS100x100x5	393.19
3	6	SHS100x100x5	137.86
4	1	Top Spine Bottom Plate	
5	1	Top Spine Top Plate	

				Revision:	
Sheet Number	SHEET 4 OF 27	Approx Weight (Kg):		Date:	
Cadlone	vyatian l	+ d	Material:	Plain Car	bon Steel
Cad Inno	ovalion L	Id.	Qty:	N,	/A
Designed/Drawn By		R Bennett			
Date Drawn	20 S	20 September 2022 N/A			
Finish					
Customer	D	avid Morgan			
Project	Sta	Stair Set (23-8-22) Top Spine		Innovat	ion I to
Drawing				Developing for the Eng	
Part Configuration	Defau	It <as machined=""></as>	Digitally	meered world	







Revision: Date:

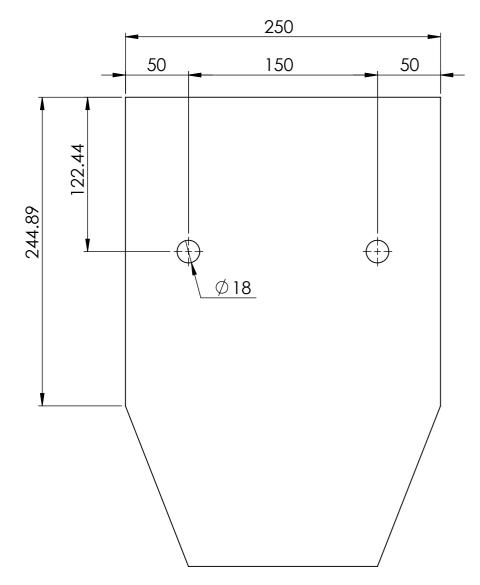
Digitally Developing for the Engineered World

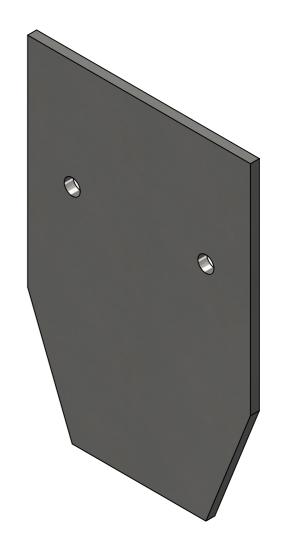
Plain Carbon Steel

N/A

Sheet Number	SHEET 5 OF 27	Approx Weight (Kg):			
Caral have a	Material:				
Cad Inno	ovalion L	ia.	Qty:		
Designed/Drawn By		R Bennett			
Date Drawn	20 S				
Finish					
Customer	D				
Project	Sta	CAD			
Drawing	Top Sp	Top Spine Bottom Plate			
Part Configuration		Default	Digitally		

1 Required







Sheet Number	SHEET 6 OF 27	Approx Weight (Kg):				
Caral hara	ا در دانا در دا	اما	N			
Cad Innovation Ltd.						
Designed/Drawn By	R Bennett					
Date Drawn	20 September 2022					
Finish		N/A				
Customer	David Morgan					
Project	Stair Set (23-8-22)					
Drawing	Тор	Top Spine Top Plate				
Part Configuration		Default				

Material: Plain Carbon Steel				
Qty:	N/A			
	Innovation Ltd y Developing for the Engineered World			

Revision:

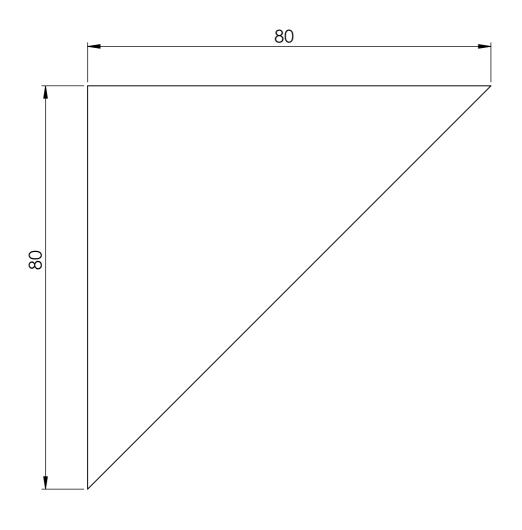
Date:

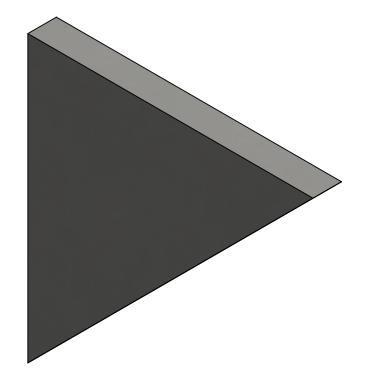
1 Required

IF IN DOUBT ASK 600 50 500 50 **(** \emptyset 6.60 Countersunk 50 (6mm clearance) -- \oplus

12	Rec	ıuire	d
-		ı • •	<u> </u>

				Revision:	
Sheet Number	SHEET 7 OF 27	Approx Weight (Kg):		Date:	
Cadlone	Cad Innovation Ltd.			Plain Car	bon Steel
Caa inne				N.	/A
Designed/Drawn By		R Bennett			
Date Drawn	20 S	20 September 2022			
Finish		N/A			
Customer	D	avid Morgan			
Project	Sta	ir Set (23-8-22)	CAD	Innovat	ion Ltd
Drawing	Standard	d Tread Mount Plate		y Developing for the Eng	
Part Configuration		Default	Digitali	, beveloping for the line	meered world

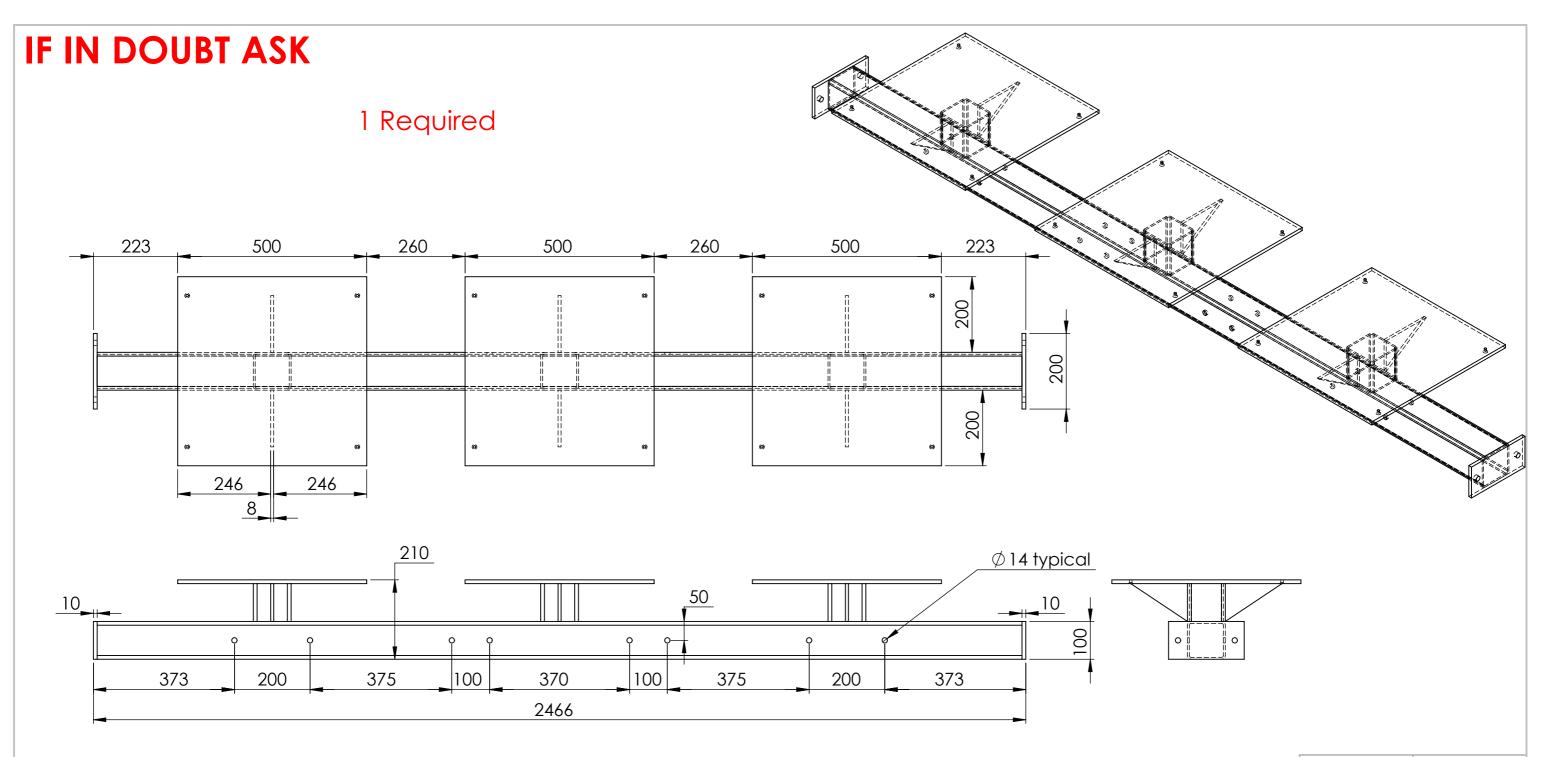




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1			

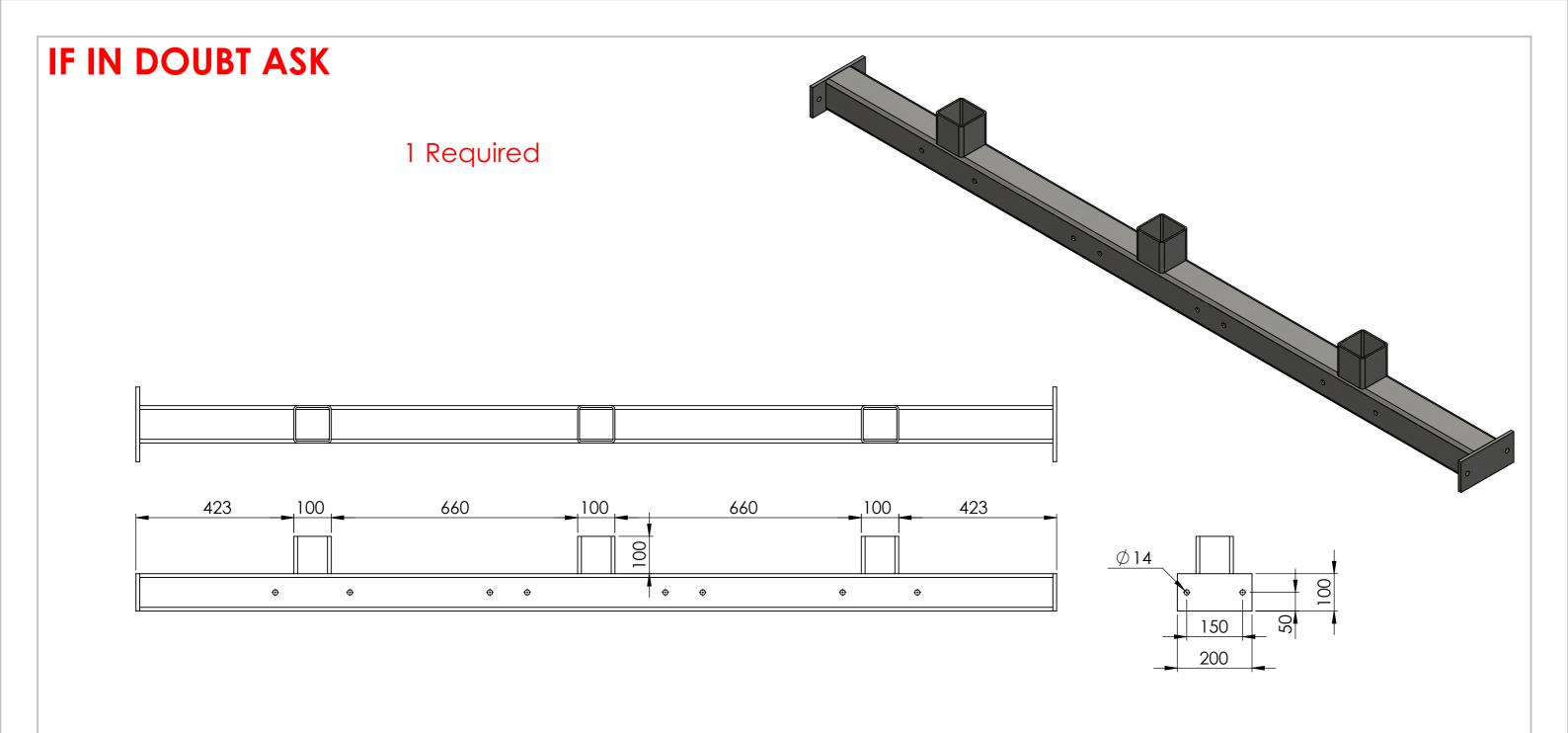
24 Required

				Revision:	
Sheet Number	SHEET 8 OF 27	Approx Weight (Kg):		Date:	
Cadlone	vation l	+ d	Material:	Plain Car	bon Steel
Cad Inno	ovalion L	Id.	Qty:	N,	/A
Designed/Drawn By		R Bennett		2	
Date Drawn	20 S	eptember 2022			
Finish		N/A			150
Customer	D	avid Morgan			
Project	Sta	ir Set (23-8-22)	CAD	Innovat	ion I to
Drawing	Stai	ir Tread Gusset		y Developing for the Eng	
Part Configuration		Default	Digitali	meered world	



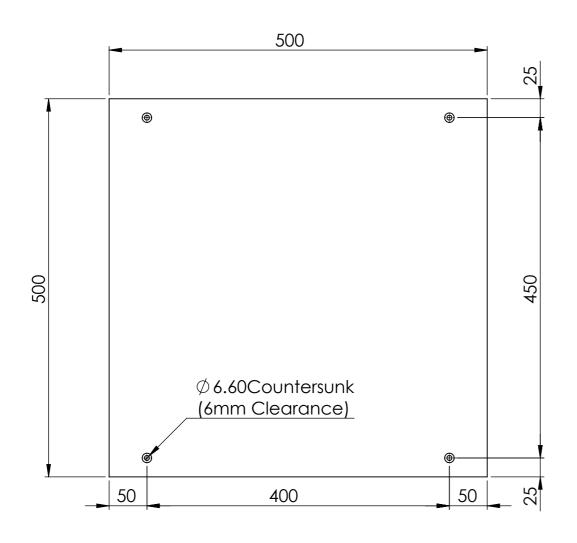
	_		
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Landing Spine		1
2	Landing Tread Mount Plate		3
3	Mid Landing Plate Gusset		6

				Revision:	
Sheet Number	SHEET 9 OF 27	Approx Weight (Kg):		Date:	
Cadlone	vation l	+ d	Material:		2
Cad Inno	ovalion L	Id.	Qty:	N.	/A
Designed/Drawn By		R Bennett			
Date Drawn	20 S	eptember 2022			
Finish		N/A			
Customer	D	avid Morgan			
Project	Sta	ir Set (23-8-22)	CAD	Innovat	tion Ltd
Drawing	Landin	g Spine Assembly		ly Developing for the Eng	
Part Configuration		Default	Digitali	y beveloping for the big	gineered world

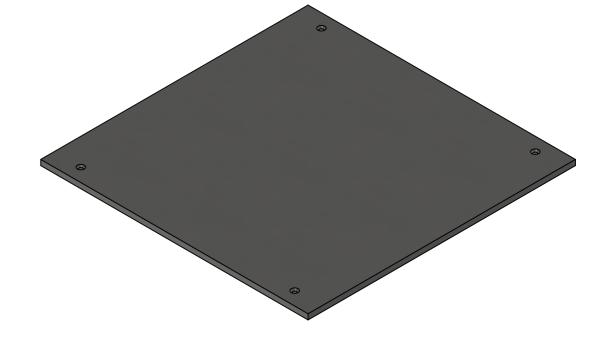


ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	1	SHS100x100x5	2446
2	2	200mm * 100mm * 10mm End Plate	
3	3	SHS100x100x5	100

				Revision:	
Sheet Number	SHEET 10 OF 27	Approx Weight (Kg):		Date:	
Cadlone	avation l	+ d	Material:	Plain Car	bon Steel
Cad Inno	ovalion L	Id.	Qty:	N.	/A
Designed/Drawn By		R Bennett			
Date Drawn	20 Se	eptember 2022			
Finish		N/A			
Customer	Do	avid Morgan			
Project	Sta	ir Set (23-8-22)	\Box CAD	Innovat	ion I to
Drawing	Lo	anding Spine		y Developing for the Eng	
Part Configuration	Defau	lt <as machined=""></as>	Digitali	y Developing for the Eng	meerea world







Sheet Number	SHEET 11 OF 27	Approx Weight (Kg):				
C or al line o		L _ l	Material:			
Cad Inno	Qty:					
Designed/Drawn By		R Bennett				
Date Drawn	20 S					
Finish						
Customer	D					
Project	Sta	CAD				
Drawing	Landing	Digital				
Part Configuration		Default				

Material: Plain Carbon Steel

N/A

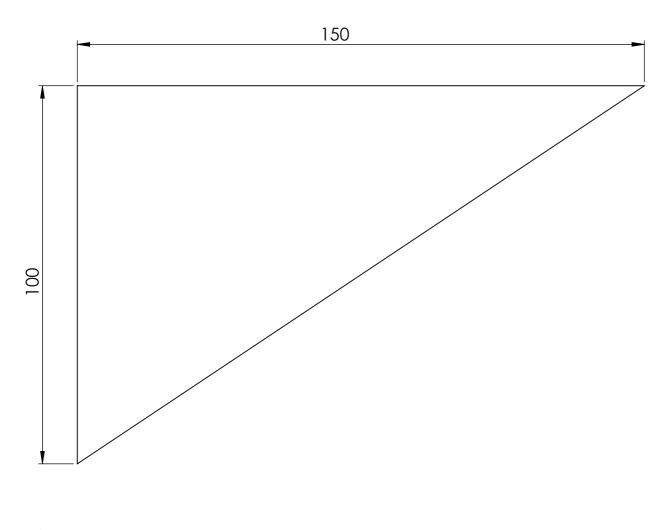
CAD Innovation Ltd

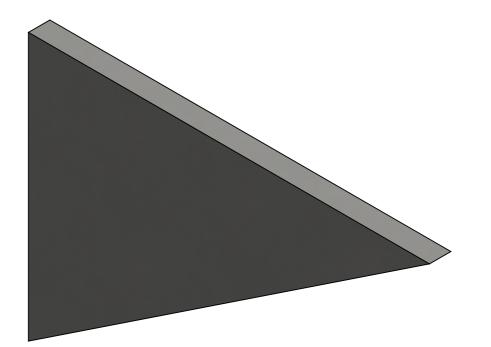
Digitally Developing for the Engineered World

Revision:

Date:

3 Required



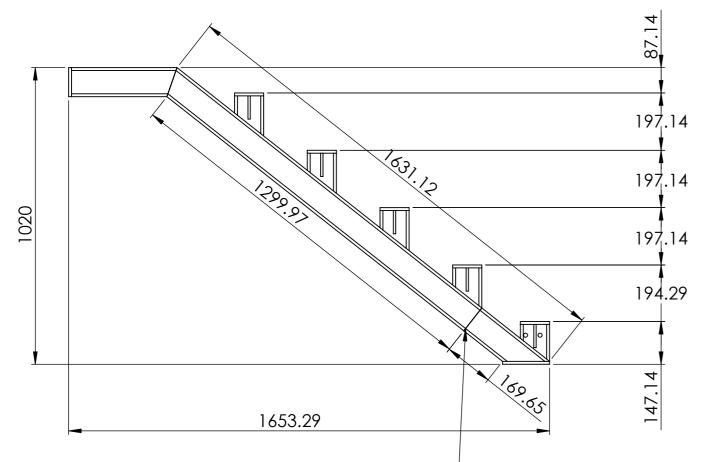


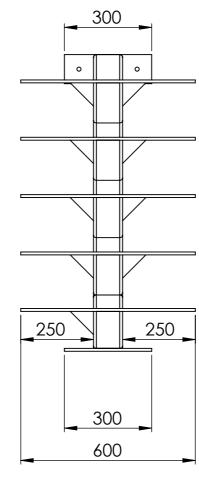
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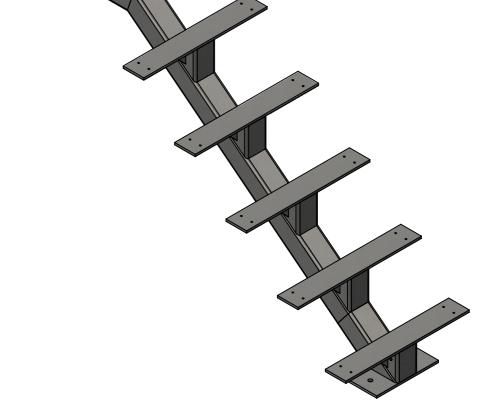
6 Required

				Revision:	
Sheet Number	SHEET 12 OF 27	Approx Weight (Kg):		Date:	
Cadlone	vation l	+ d	Material:	Plain Car	bon Steel
Cad Inno	ovalion L	ia.	Qty:	N,	/A
Designed/Drawn By		R Bennett			
Date Drawn	20 Se	eptember 2022			
Finish		N/A			1503
Customer	Do	avid Morgan			
Project	Sta	ir Set (23-8-22)		Innovat	ion I to
Drawing	Mid Lar	nding Plate Gusset		Developing for the Eng	
Part Configuration		Default	Digitally	Developing for the Eng	meered world

1 Required







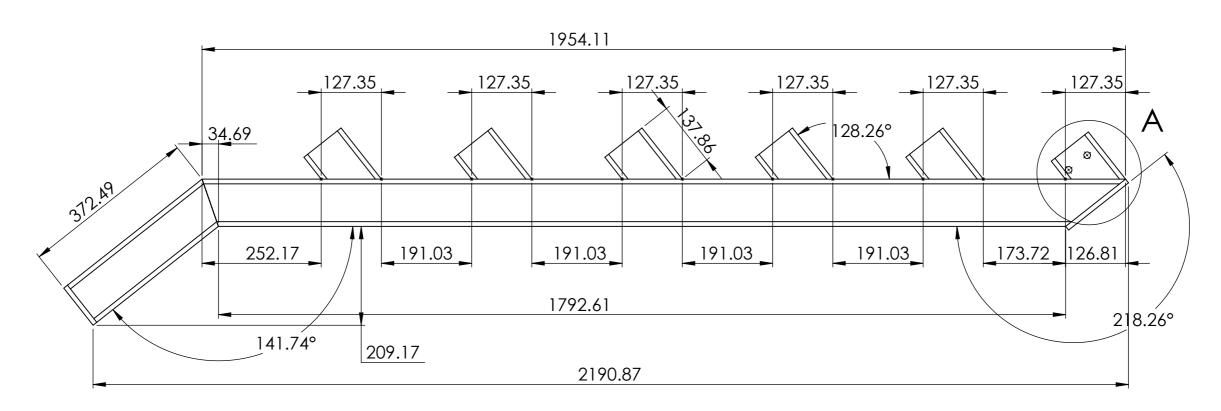
Cut section out of spine and rejoin with flush dressed welding.

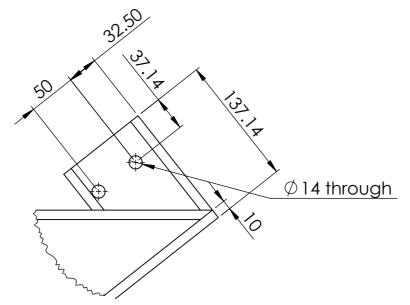
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Bottom Spine		1
2	Standard Tread Mount Plate		5
3	Stair Tread Gusset		9

				Revision:
Sheet Number	SHEET 13 OF 27	Approx Weight (Kg):		Date:
Cadlona	vation I	+ d	Material:	
Cad Inno	Qty:	N/A		
Designed/Drawn By		R Bennett		
Date Drawn	20 Se	eptember 2022		
Finish		N/A		
Customer	De	avid Morgan		
Project	Sta	ir Set (23-8-22)	CAD	Innovati
Drawing	Drawing BOHOM Spine Assembly		ly Developing for the Engine	
Part Configuration		Default	Digitali	y zeveroping for the highic

1 Required

LENGTH
1954.11
362.49
127.14
137.86
-





Sheet Number	SHEET 14 OF 27	Approx Weight (Kg):		
		ام ا	Material:	
Cad Innovation Ltd.		Qty:		
Designed/Drawn By		R Bennett		
Date Drawn	20 S	20 September 2022		
Finish		N/A		
Customer	D	avid Morgan		
Project	Sta	CAD		
Drawing	В	Digitall		
Part Configuration	Defau	lt <as machined=""></as>	Digitally	

Qty:

N/A

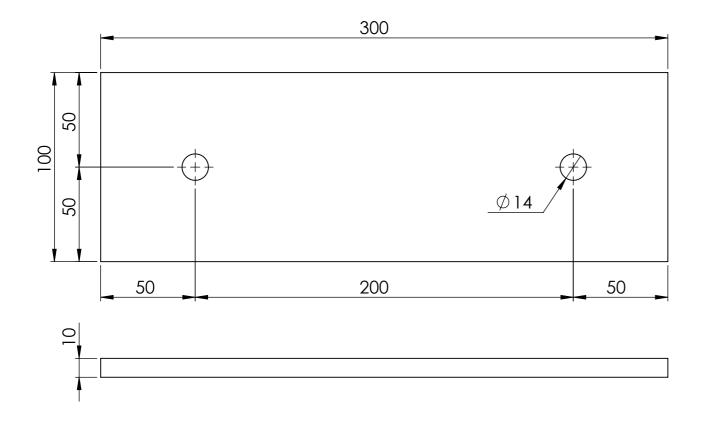
CAD Innovation Ltd

Digitally Developing for the Engineered World

Revision:

Date:

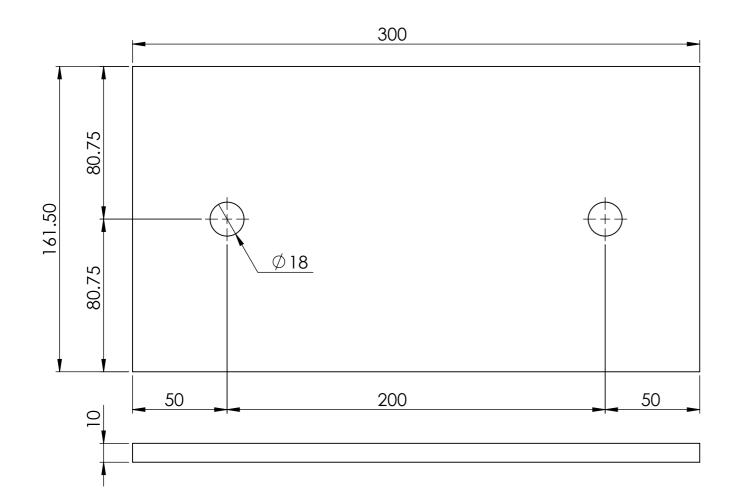
Plain Carbon Steel





1 Required

				Revision:	
Sheet Number	SHEET 15 OF 27	Approx Weight (Kg):		Date:	
	ا ما المام		Material:	Plain Car	bon Steel
Cad Innovation Ltd.		Qty:	N,	/A	
Designed/Drawn By		R Bennett		2	
Date Drawn	20 Se	eptember 2022			
Finish		N/A			
Customer	Do	avid Morgan			
Project	Sta	ir Set (23-8-22)	CAD	Innovat	ion I to
Drawing	Botton	n Spine Top Plate	CAD Innovation Lt Digitally Developing for the Engineered World		
Part Configuration		Default	Digitali	meered world	

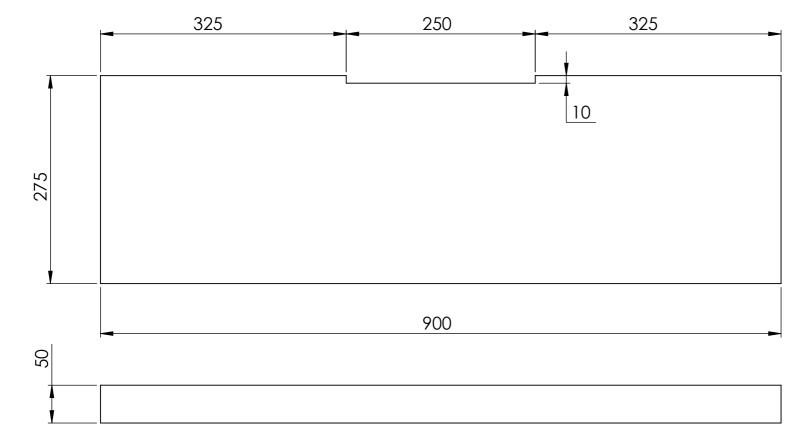




1 Required

				Revision:	
Sheet Number	SHEET 16 OF 27	Approx Weight (Kg):		Date:	
	ا ما المام		Material:	Plain Car	bon Steel
Cad Innovation Ltd.			Qty:	N,	/A
Designed/Drawn By		R Bennett		2	
Date Drawn	20 Se	eptember 2022			
Finish		N/A			
Customer	Do	avid Morgan			
Project	Sta	ir Set (23-8-22)		Innovat	ion I to
Drawing	Bottom	Spine Bottom Plate	CAD Innovation Lt Digitally Developing for the Engineered World		
Part Configuration		Default	Digitali	meerea world	

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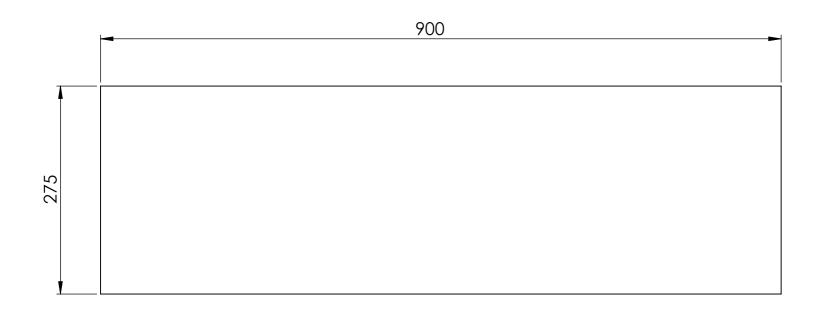


Revision: SHEET 17 OF 27 Approx Weight (Kg): **Sheet Number** Date:

N.B. DIMENSIONS TO BE CHECKED FOLLOWING STAIR INSTALLATION PRIOR TO ORDERING SO AS TO SUIT FINAL INSTALLATION.

Cad Innovation Ltd.		Material:	Pine
		Qty:	N/A
Designed/Drawn By	R Bennett		
Date Drawn	20 September 2022		
Finish	N/A		
Customer	David Morgan		
Project	Stair Set (23-8-22)	CAD	Innovation Ltd
Drawing Top Stair Trea			y Developing for the Engineered World
Part Configuration	Default	Digitali	y beveloping for the highlected world

11 Required

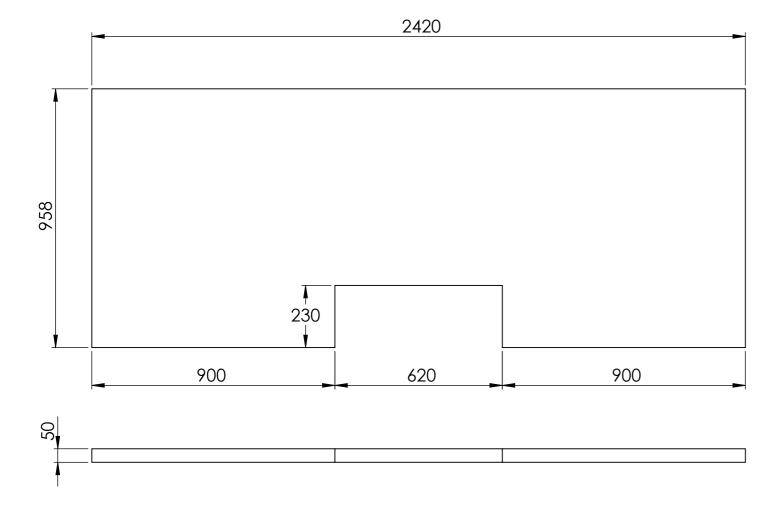


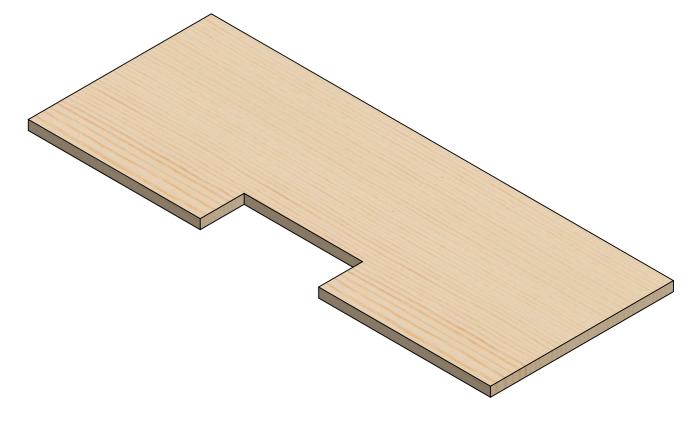
20

N.B. DIMENSIONS TO BE CHECKED FOLLOWING STAIR INSTALLATION PRIOR TO ORDERING SO AS TO SUIT FINAL INSTALLATION.

			Revision:		
Sheet Number	SHEET 18 OF 27 Approx Weight (Kg):		Date:		
Card hans	vation Ital	Material:	Pin	ne	
Cad Innovation Ltd.		Qty:	N/	A	
Designed/Drawn By	R Bennett				
Date Drawn	20 September 2022				
Finish	N/A			In V	
Customer	David Morgan				
Project	Stair Set (23-8-22)	CADI	nnovat	ion I t	
Drawing	Standard Stair Tread				
Part Configuration	Default	Digitally Developing for the Eng			

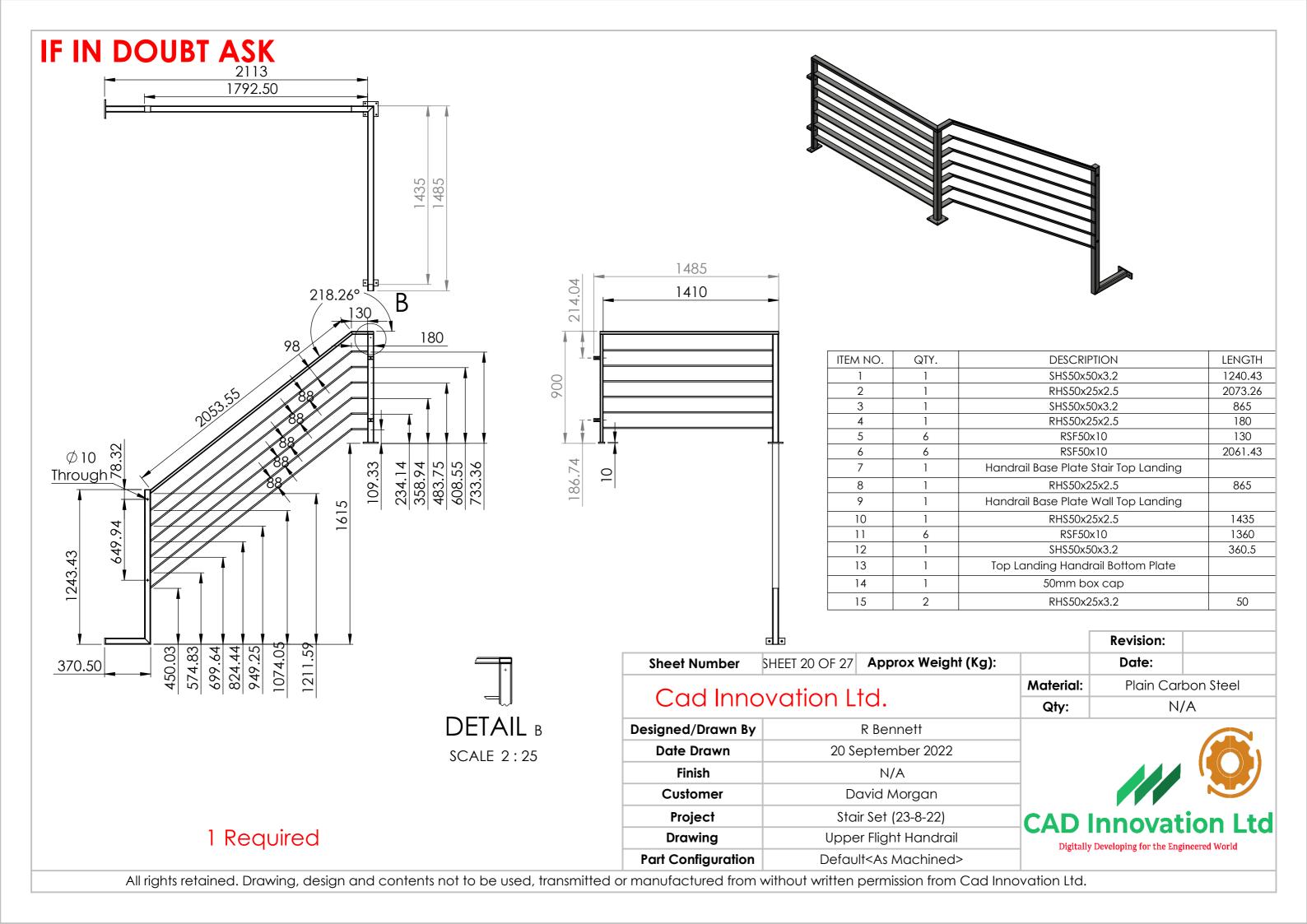
1 Required

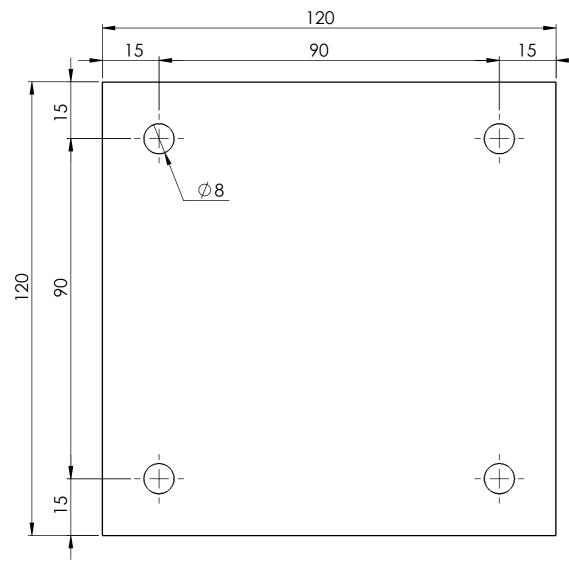


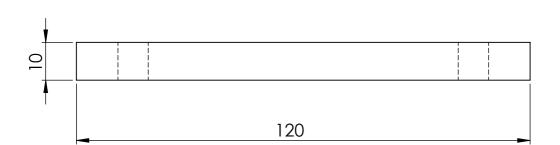


N.B. DIMENSIONS TO BE CHECKED FOLLOWING STAIR INSTALLATION PRIOR TO ORDERING SO AS TO SUIT FINAL INSTALLATION.

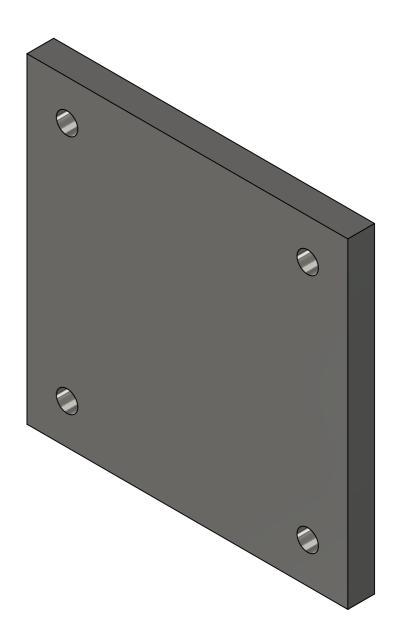
				Revision:	
Sheet Number	SHEET 19 OF 27	Approx Weight (Kg):		Date:	
			Material:	Pir	ne
Caaininc	Cad Innovation Ltd.			N/	'A
Designed/Drawn By		R Bennett			
Date Drawn	20 S	eptember 2022			
Finish		N/A			
Customer	D	avid Morgan			
Project	Sta	ir Set (23-8-22)	CAD	Innovat	ion Ltd
Drawing	Lo	anding Tread		Developing for the Engi	
Part Configuration		Default	Digitally	Developing for the migh	meered world



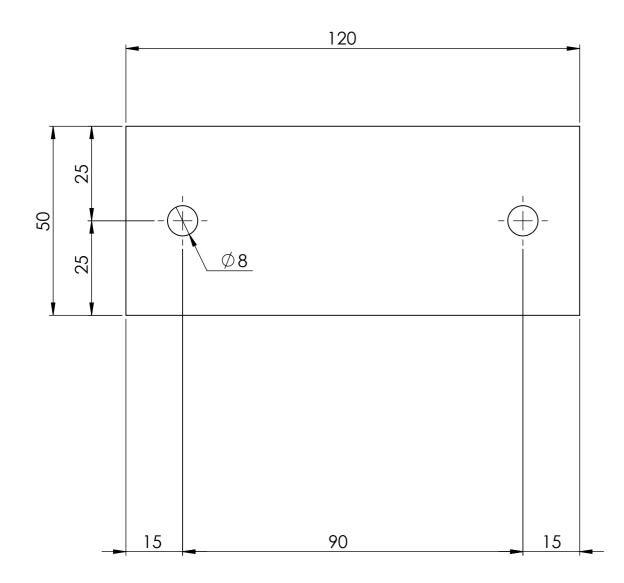






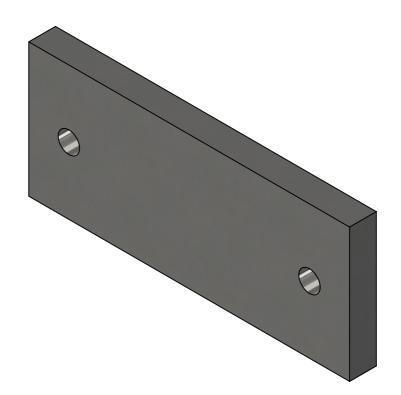


				Revision:	
Sheet Number	SHEET 21 OF 27	Approx Weight (Kg):		Date:	
	اممانوس	+ al	Material:	Plain Car	bon Steel
Cad Inno	ovalion L	id.	Qty:	N,	/A
Designed/Drawn By		R Bennett			
Date Drawn	20 Se	eptember 2022			
Finish		N/A			
Customer	Do	avid Morgan			
Project	Sta	ir Set (23-8-22)	CADI	Innovat	ion L
Drawing	Stair Top Han	drail Landing Base Plate		Developing for the Eng	
Part Configuration		Default	Digitally	beveloping for the big	meered World



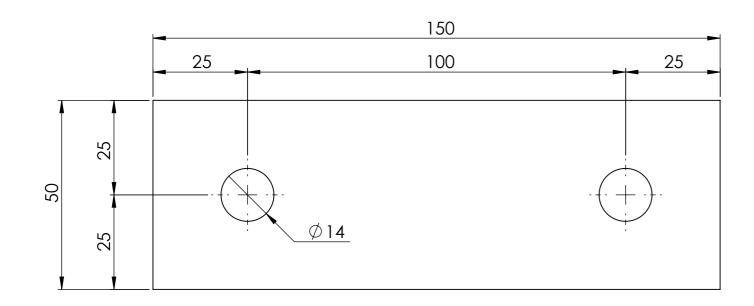


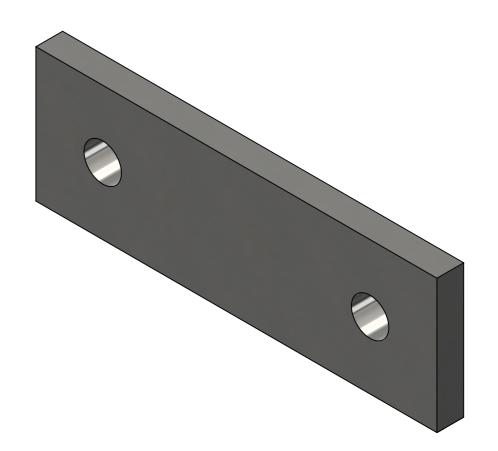




				Revision:
Sheet Number	SHEET 22 OF 27	Approx Weight (Kg):		Date:
		± al	Material:	Plain Co
Cad Innovation Ltd.			Qty:	١
Designed/Drawn By		R Bennett		
Date Drawn	20 S	eptember 2022		
Finish		N/A		
Customer	D	avid Morgan		
Project	Sta	ir Set (23-8-22)	CADI	nnova
Drawing	Handrail Base	e Plate Wall Top Landing		Developing for the E
Part Configuration		Default	Digitally	beveloping for the h



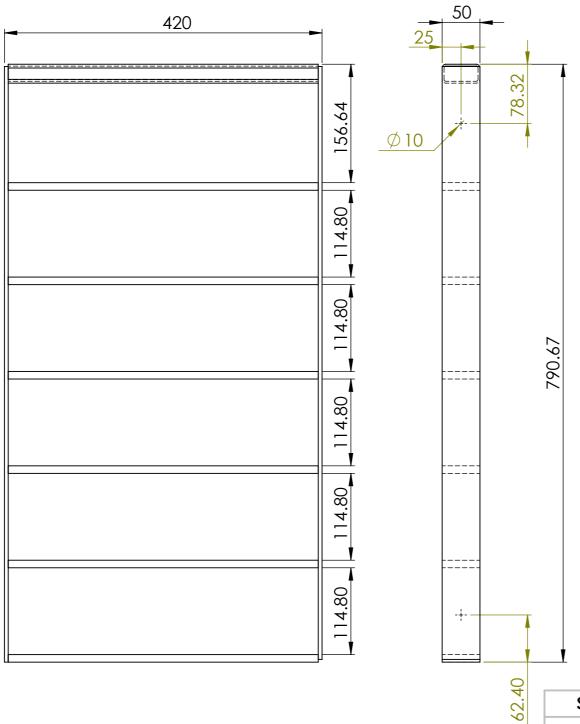


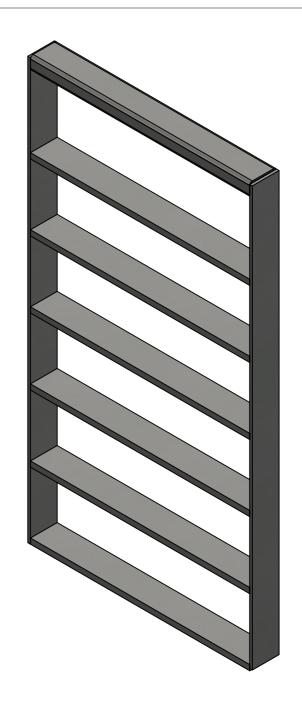


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				I .		

				Revision:	
Sheet Number	SHEET 23 OF 27	Approx Weight (Kg):		Date:	
Cadlone	vation I	+ d	Material:	Plain Car	bon Stee
Cad Inno	ovalion L	id.	Qty:	N,	/A
Designed/Drawn By		R Bennett			6
Date Drawn	20 Se	eptember 2022			
Finish		N/A			K
Customer	De	avid Morgan			
Project	Sta	ir Set (23-8-22)	CAD	Innovat	ion I
Drawing	Top Landing	Handrail Bottom Plate		y Developing for the Eng	
Part Configuration		Default	Digituii	, 22. Stoping for the Big	,

1 Required





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ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	1	RSF50x5	784.03
2	1	RHS50x25x2.5	410
3	6	RSF50x10	410
4	1	RSF50x5	787.66

SHEET 24 OF 27 Approx Weight (Kg): **Sheet Number Material**: Cad Innovation Ltd. Qty: Designed/Drawn By R Bennett **Date Drawn** 20 September 2022 N/A **Finish** David Morgan Customer Stair Set (23-8-22) **Project** Drawing Landing Handrail

Default<As Machined>

CAD Innovation Ltd

Digitally Developing for the Engineered World

Revision:

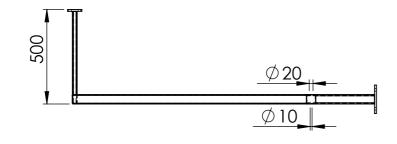
Date:

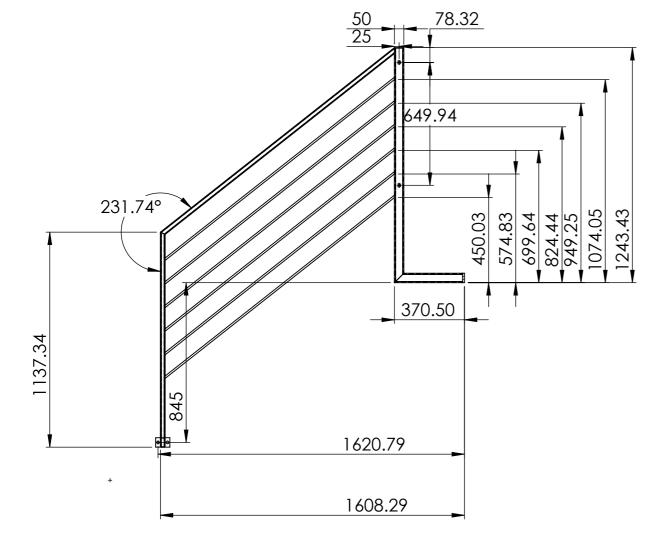
Plain Carbon Steel

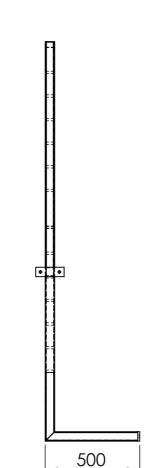
N/A

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Part Configuration









1 Required

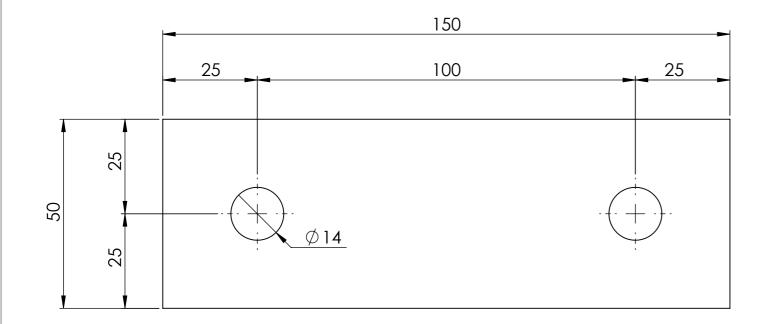
ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	1	SHS50x50x3.2	1240.43
2	1	RHS50x25x2.5	1137.34
3	1	RHS50x25x2	1576.35
4	6	RSF50x10	1552.39
5	1	50mm box cap	
6	1	RH\$50x25x2.5	490
7	1	SHS50x50x3.2	360.5
8	1	Bottom Hanrail Top Mount Plate	
9	1	Bottom Handrail Bottom Mount Plate	

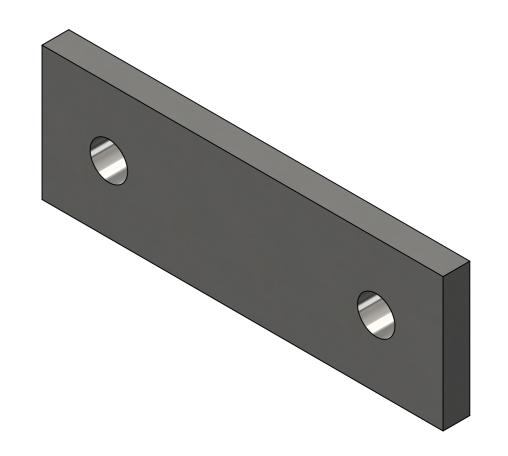
Sheet Number	SHEET 25 OF 27	Approx Weight (Kg):		Date:	
Cad Innovation Ltd.			Material:	Plain Carl	bon Steel
			Qty:	N,	/A
D : 1/D D		D.D. III			

П.				
-	Designed/Drawn By	R Bennett		
	Date Drawn	20 September 2022		
-	Finish	N/A		
1	Customer	David Morgan		
	Project	Stair Set (23-8-22)		
-	Drawing	Lower Flight Handrail		
Part Configuration		Default <as machined=""></as>		



Revision:

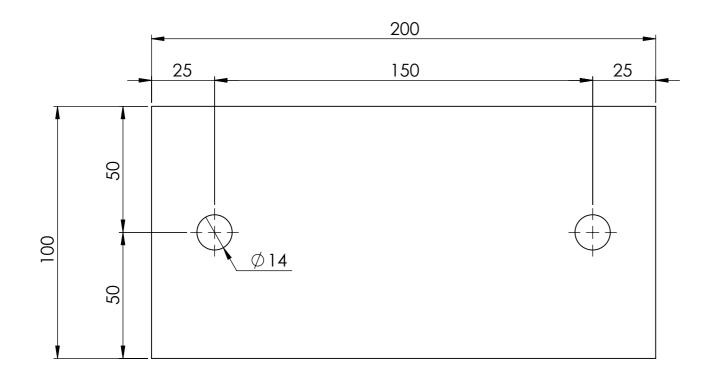


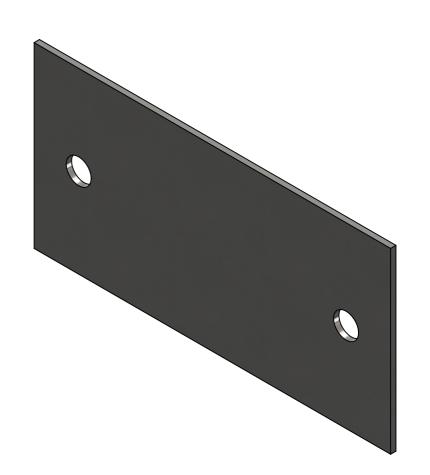


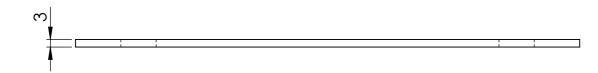
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				Revision:		
Sheet Number	SHEET 26 OF 27	Approx Weight (Kg):		Date:		
Cad Innovation Ltd.			Material:	Plain Carbon Steel		
			Qty:	N,	/A	
Designed/Drawn By		R Bennett				
Date Drawn 20		eptember 2022				
Finish		N/A				
Customer	De	avid Morgan				
Project	Sta	ir Set (23-8-22)	CAD Innovation L		ion I td	
Drawing	Bottom Har	ndrail Top Mount Plate	Digitally Developing for the Engineered World			
Part Configuration		Default	Digital.	ay are the paring for the lang		

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				Revision:		
Sheet Number	SHEET 27 OF 27	Approx Weight (Kg):		Date:		
Cad Innovation Ltd.			Material:	Plain Car	bon Steel	
			Qty:	N,	/A	
Designed/Drawn By		R Bennett				
Date Drawn	20 S	eptember 2022		AD Innovation Ltd		
Finish		N/A				
Customer	D	avid Morgan				
Project	Sta	ir Set (23-8-22)	CADI			
Drawing 3mm		n Spine Packer		Developing for the Eng		
Part Configuration				eveloping for the Engineered World		
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